

Garant

Steel boring bar A.. SVJCL 142°, for indexable inserts VC.., left-hand, Shank Ø / insert size: 25/16mm


Order data

Order number	261339 25/16
GTIN	4045197654120
Item class	21T

Technical description

Neck width L ₄	16.5 mm
Centre offset L ₃	4.6 mm
Minimum pre-drill Ø D _{min}	28 mm
ISO code toolholder	A25R SVJCR/L16
suitable indexable insert	VC.. 1604..
Insert size	16 mm
Head length L ₁	44 mm
Pack of insert screws	269028 8
Overall length L	200 mm
Clamping height L ₂	24 mm
Setting angle κ	142 degrees
Shank Ø D _s	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15